

IQ/OQ for weighing and inspection products

Safety through installation and operational qualification



! Your benefits

- Installation, commissioning and documentation all in one place
- Reduced testing complexity for quality-based risk assessment
- Professional device qualification for greater audit reliability in regulated environments
- Documented device and equipment suitability for quality management



Our IQ/OQ service offers documented safety during installation and commissioning of Minebea Intec devices, equipment and systems.

The qualification process for our standardised products

- ① Correct installation and commissioning processes, taking into account the directives **in regulated environments** (e.g. GMP).
- ① The comprehensive documentation of the IQ/OQ process **increases audit reliability**.
- ① The IQ/OQ process proves that the Minebea Intec product in question is technologically **suitable for the specified task** and **works properly** in accordance with requirements. With this, a contribution is made to **the reproducibility of production processes**.
- ① The concentration on **quality-related** testing of critical components reduces the complexity of the process. The associated training of employees ensures **safety when dealing with devices, equipment and systems**.

IQ/OQ for Minebea Intec devices, equipment and systems

The installation and operational qualification of measuring systems is required in many sectors of regulated industries, and is a necessary condition for subsequent process validation. Minebea Intec provides support with experts who are specially trained in GLP/GMP-compliant device qualification. Equipment-specific records that can be easily integrated into existing QM systems are produced as documentation. Suitable for all of the following standardised Minebea Intec devices and systems:

Dynamic checkweighers

- Flexus®
- Synus®
- Econus®



Flexus®



Synus®



Econus®

X-ray inspection systems

- Dylight
- Dymond series (except for Dymond Bulk)



Dylight



Dymond S

Metal detectors

- Metal detector Vistus® with conveyor belt system



Vistus®

Industrial scales

- Bench and floor scales
- Flat-bed scales
- Pallet scales



e.g. Midrics®



e.g. Combics®



e.g. IU

Software

- ProRecipe XT®
- SPC@Enterprise



Weight controller Maxis 5 with software ProRecipe XT®



Tablet with software ProRecipe XT®



Industrial PC with software SPC@Enterprise



For more detailed information, please visit our website or contact
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The technical data given serves as a product description only and should not be understood as guaranteed properties in the legal sense.

Specifications subject to change without notice.

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